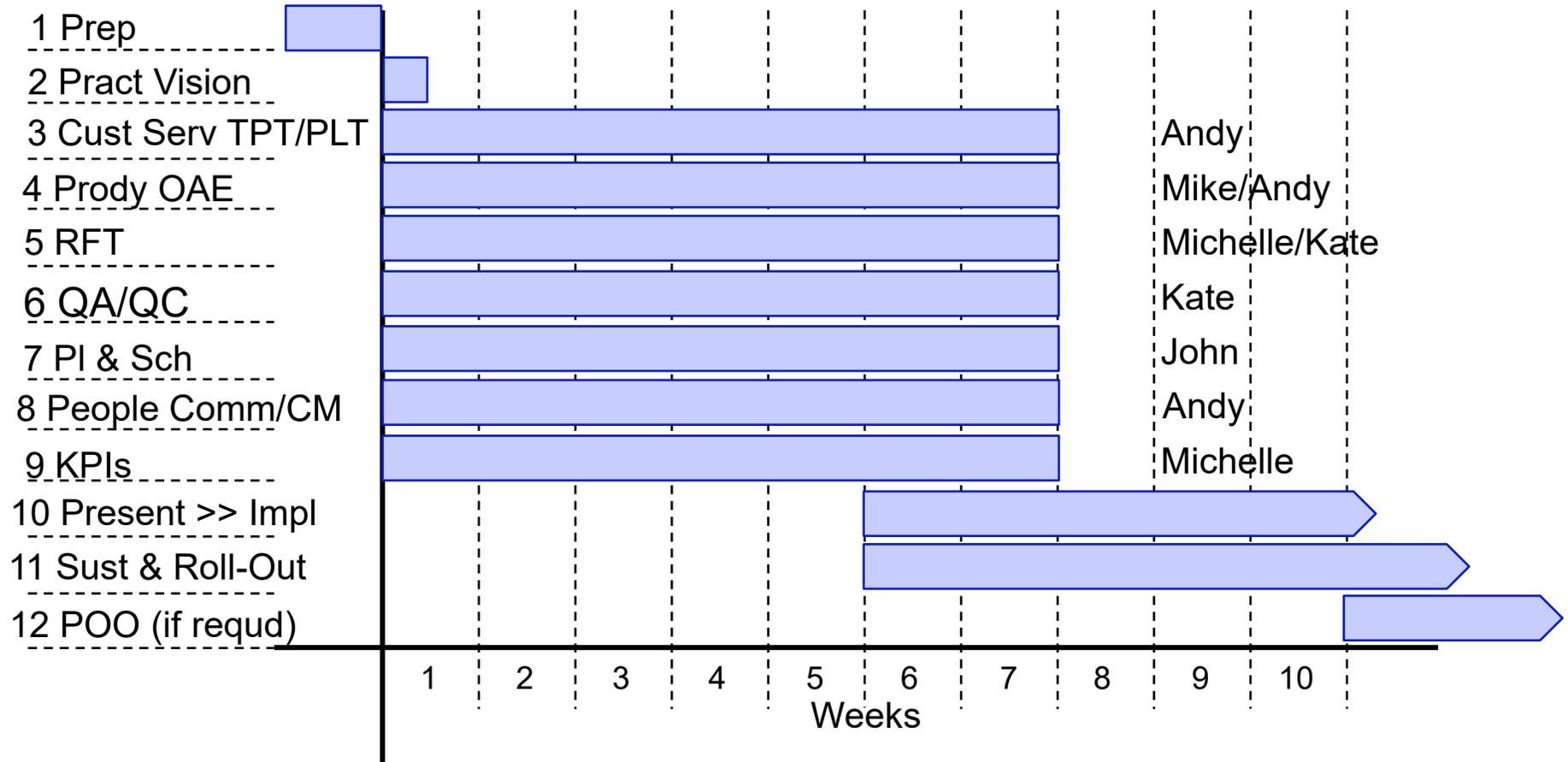


# Fig 2-12 TYM Program – Milestone Plan



## Fig 2-13 Milestone 2. OAE – Briefing Document

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**SCOPE:** To achieve OAE targets for tableting and packaging of ACD

**KEY CHANGE ISSUES:**

- Reduce changeover times
- Reduce stoppage times
- Run consistently at max validated speed

**CRITERIA FOR SUCCESS:**

- Tableting 70% and Packaging 40% by month 6
- Sustained for two weeks

# Fig 2-14 Milestone 2. OAE – Activity Plan

